

Appendix A. VM25 Installation

The VM25 provides screw-terminal connections for the I/O on the 25-pin connectors, which are the "TRIGGERS/OUTPUTS" and "LIMITS/HOME" connectors. The VM25 comes with a 2-foot cable that provides easy connection between the VM25 and the 6K's 25-pin connector. The VM25 is ordered separately (part number is "VM25").

